



MAT'L: 2024-T3, .040 THICK
 FINISH: WHITE POWDER COAT
 HI-GLOSS

REVISION	DRAWN	APPROVED	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
			THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		BASIC CODE	DIA. DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.		DART	DART AERO ACCESSORIES INC. VANCOUVER CANADA
			GENERAL		D=DIMPLE C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN	DATE		
DESCRIPTION OF CHANGE			1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS $\frac{1}{16}$ 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387	1. TOLERANCES — JOK S .030 2. ANGLES S . ^W 3. PARALLELISM S .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BASIC CODES BH-MS2047040 BH-MS2042640	STRESS	DESIGN			
			REPORT ALL DISCREPANCIES — DO NOT SCALE				BRADLEY	92/11/92		
							STRESS			
							CHECKED	92/11/92		
							CLIENT		DWG NO.	
									D 2148	REV
							SCALE	1:1	SHT	1 OF 1